

CONDUIT BENDER



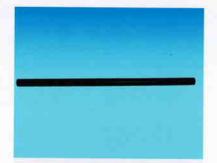




Spare Parts of Conduit Bender



COT-BEND-S01
BENDING LEVER



COT-BENDING-S02
EXTENSION TUBE



COT-BEND-S03 FORMER 20MM



COT-BEND-S04 FORMER 25MM



COT-BEND-S05 FORMER 32MM



COT-BEND-S06 GROOVER ROLLER



COT-BEND-S07 GROOVER ROLLER PIN WITH CHAIN & FIX PIN



COT-BEND-S08
CENTRE PIN



COT-BEND-S09 STOP BAR



COT-BEND-S10
TUBE STOP



COT-BEND-S11 STOP BAR BOLT (LEP BOLT, WASHERS, SPACERS, HEX-NUT)



COT-BEND-S12 TERRY RETAINING PIN



COT-BEND-S13 SPARE FORMER HOLDER



COT-BEND-S14 FIX PIN AND CHAIN



COT-BEND-S15 HINGED PIPE VICE (16-32MM)



COT-BEND-S16 MAIN BODY

WORKING INSTRUCTIONS

FOR CONDUIT BENDER

The machine is highly fitted for 20mm, 25mm & 32mm steel conduits and designed only for bending steel conduits but not for other materials.

Setting up Procedures

Unpack the carton. You should find the formers supplied corresponding with those marked on the box and a grooved roller for bending steel conduits.

Take the leg retaining pin out, then open the stand to its widest apart. Re-insert the pin to lock the leg in position.

Lock the pipe vice in position.

Remove the bending lever retaining pin, fit and pin the grooved roller in the appropriate position of the bending lever.

Select the appropriate size of former, remove the centre pin, insert the former and put the centre pin back to its original position.

Raise the bending lever to the upright position and lock it by re-inserting the retaining pin in the lower of the two holes.

Swing the stop bar to the upright position and insert the tube stop into the appropriate hole. Then the machine is now ready for bending.

Bending Steel Conduits

Place the tube into the groove between the stop and the former.

Take the bending lever retaining pin out and pull the bending lever down till the bend is completed.

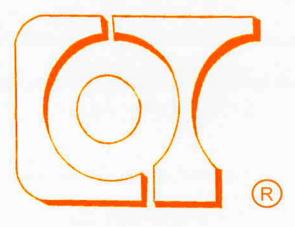
Safety notes

The machine should be placed on a flat surface. The better is to anchor it onto the floor. Sometimes, the type of bend or the force applied may tend to cause the machine lifted; if this happens, you or an assistant should steady it.

Spare parts of the bender are also available upon order, including Bending lever, Extension Tube, Formers (20mm, 25mm & 32mm), Groover Roller, Groover Roller Pin with Chain & Fix Pin, Centre Pin, Stop Bar, Tube Stop, Stop Bar Bolt (lep bolt, washers, spacers, Hexnut), Terry Retaining Pin, Spare Former Holder, Fix Pin and Chain, Hinged Pipe Vice (16-32mm) and Main Body.

If you have any further inquiry, please feel free to contact our Sales Department at sales@manyfolk.com.hk or +852 2381 4219.

If you want to use it together with hand operational tapping tool, please contact us for further details.



(C.O.T. Brand)

Registered: China, England, Singapore & Hong Kong Malaysia & Middle East (pending)

Our company has been established since 1982. We have been the most leading and specialist manufacturer of electrical conduit fittings and accessories for over 20 years. Our business includes OEM, ODM and OBM. Now, range of products is further increased by having electrical conduits & hand operational tapping tools.

We can follow details of drawings or samples to produce. Our customers include both local and overseas parties, ranging from Europe, Middle East to Africa and Southeast Asia. If you are interested, please do not hesitate to contact us.

Thread: METRIC, BS, PG, NPT, UNF and PF etc. (Option)

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